Inspection Report

Permit Holder: Murphy Oil Company Ltd.
Inspection: 2026-3763
Inspection Date: 2026-11-19
Inspection Outcome: Inspected

Inspection Comment:
Inspection with the operator of pipeline construction, AD 100120724, P 26913, CIAS 10488. Installing NPS

QC review, discussed with the operator permit condition 22 requirements for stringing notice. Stringing notice was sent to the C&E inbox immediately post conversation. Reviewed ITP's, they are being signed off as construction progresses. Daily stringing report (as per the alignment sheet) to the NDE log, with the NDE log being current to the previous day. Discussed bending, recommended written procedure, stand alone or incorporated into ITP. Max 20-degree cold bends on site. Welding procedure LMV-7 R.0, for NPS > 8. Repairs are included in the welding procedure. Eight welders on site, 2 certificates produced, 2 PQR's produced, Weldin Inspector certificate CSA 178.2 produced, 100% visuals, 100% radiography. 76 welds to date with 7 repairs, for a repair rate of 9.3%. Discussed the welding repair rate, operator believes they have determined the cause and are taking measures to bring the rate down. Operator is to contact the undersigned on or before Nov 23, 2026 to verify the welding repair rate is satisfactory.

Core linepipe, hydraulic press and fusion are being completed by Core Linepipe. with one fusion repair required to date.

Coating, K-60 and TBK-60, coaters trained to manufacturer specifications, Stopac PVC Outer wrap, system FC7. Coating inspector AMPP Level 1 certified. Peel tests 1/50. Jeeping, calibrated daily and set to manufacturer specifications.

Hydrotest 70/30 methanol/water.

The ROW is stripped with soil segregation, Pipe has been strung for the entire line, except for bends. Active welding, radiography, bending, fusion welds are ongoing. The ROW is clean with no garbage / debris, pipe ends are covered, pipe is supported, and there no drainage issues. Setting up for boring to start in December, bores will be engineered with profiles and a follow up inspection will be completed for verification.

A satisfactory Inspection was conducted.

The following were the only items that were inspected during this Inspection and does not absolve the company of Non-Compliances which may not have been observed, nor any Non-Compliances which occur subsequent to this Inspection.

Permit: 100120724
Pipeline Project ID: 000026913
Segment IDs (Location): 1 (From DLS: 12-20-078-17 To DLS: 13-17-078-17), 2 (From DLS: 12-20-078-17 To DLS: 13-17-078-17), 3 (From DLS: 12-20-078-17 To DLS: 13-17-078-17), 4 (From DLS: 13-17-078-17 To DLS: 12-20-078-17), 5 (From DLS: 13-17-078-17 To DLS: 03-13-078-18), 6 (From DLS: 13-17-078-17 To DLS: 03-13-078-18)

Permit: 100120724
AACT Number: 00261597
Site Type: Workspace

Permit: 100120724
AACT Number: 00261598
Site Type: Workspace

Permit: 100120724
AACT Number: 00261599
Site Type: Workspace

Permit: 100120724
AACT Number: 00261600
Site Type: Workspace

Permit: 100120724
AACT Number: 00261601
Site Type: Workspace

Permit: 100120724
AACT Number: 00261602
Site Type: Workspace

Permit: 100120724
AACT Number: 00261603
Site Type: Workspace

Permit: 100120724
AACT Number: 00261604
Site Type: Workspace

Permit: 100120724
AACT Number: 00261606
Site Type: Workspace

Permit: 100120724
AACT Number: 00261607
Site Type: Workspace

Permit: 100120724
AACT Number: 00261608
Site Type: Workspace

Permit: 100120724
AACT Number: 00261609
Site Type: Workspace

Permit: 100120724
AACT Number: 00261610
Site Type: Workspace

Permit: 100120724
AACT Number: 00261611
Site Type: Workspace

Permit: 100120724
AACT Number: 00261614
Site Type: Workspace

Permit: 100120724
AACT Number: 00261616
Site Type: Workspace

Permit: 100120724
AACT Number: 00261617
Site Type: Workspace

Permit: 100120724
AACT Number: 00261618
Site Type: Workspace

Permit: 100120724
AACT Number: 00261619
Site Type: Workspace

Permit: 100120724
AACT Number: 00261620
Site Type: Workspace

Permit: 100120724
AACT Number: 00261621
Site Type: Workspace

Permit: 100120724
AACT Number: 00261622
Site Type: Workspace

Permit: 100120724
AACT Number: 00261623
Site Type: Workspace

Permit: 100120724
AACT Number: 00261624
Site Type: Workspace

Permit: 100120724
AACT Number: 00261625
Site Type: Workspace

Permit: 100120724
AACT Number: 00261626
Site Type: Workspace

Permit: 100120724
AACT Number: 00261627
Site Type: Workspace

Permit: 100120724
AACT Number: 00261629
Site Type: Workspace

Permit: 100120724
AACT Number: 00261630
Site Type: Workspace

Permit: 100120724
AACT Number: 00261631
Site Type: Workspace

Permit: 100120724
AACT Number: 00261632
Site Type: Workspace

Permit: 100120724
AACT Number: 00261637
Site Type: Workspace

Permit: 100120724
AACT Number: 00261638
Site Type: Workspace

Permit: 100120724
AACT Number: 00261639
Site Type: Workspace

Permit: 100120724
AACT Number: 00261640
Site Type: Workspace

Permit: 100120724
AACT Number: 00261641
Site Type: Workspace

Permit: 100120724
AACT Number: 00261642
Site Type: Workspace

Permit: 100120724

Permit Holder: Murphy Oil Company Ltd.

_____

Authorized by BCER