

Inspection Report

Permit Holder: FortisBC Energy Inc.
Inspection: 2026-1801
Inspection Date: 2026-05-29
Inspection Outcome: Inspected

Inspection Comment:

Inspection with the operator of the Grand Forks Station, SN17, WP5, pig barrel replacement. Excavations are complete and being monitored for gas. Existing pig barrels are still in place, as are the subsurface pipelines. Site is being prepared for bypass. 4 stopples are in place, 2 on the 10" line and 2 on the 4" line. A seal on one of biseps for the 10" line was found to be leaking and a new seal has been ordered. The 8" bypass line is bolted in but not active. The 4" bypass is bolted but not active.

The Pipeworx QC , for materials and procedures is the same as the previous 3 sites inspected this week, see inspection 2026-1799 for details.

QC for the Stats Group (3rd party contractor for welding of stopples etc) was reviewed. Welding procedures, STATS-CSA-010 field welding of 2" equalization fitting, STATS-CSA-012 field welding of split tee circ welds, STATS-CSA-018 field welding of split tee circ welds, STATS-CSA-019 field welding of 2" equalization fitting, STATS-ASME-019 field welding of split tee long seams.

Repair procedures for all of the above weld procedures were produced. welder certifications were produced, welder PQR's were produced. 2 welders on site.

A satisfactory Inspection was conducted.

The following were the only items that were inspected during this Inspection and does not absolve the company of Non-Compliances which may not have been observed, nor any Non-Compliances which occur subsequent to this Inspection.

Permit: 100008351
Pipeline Project ID: 000003546
Segment IDs (Location): 6 (From NTS: A- 019-D/082-E-01 To NTS: A- 016-D/082-E-01)

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Authorized by BCER