

Inspection Report

Permit Holder: Tourmaline Oil Corp.

Inspection: 2026-1636

Inspection Date: 2026-05-20

Inspection Outcome: Inspected

Inspection Comment:

Inspection with the operator of QC and pipeline construction AD 100116089, P 26147, and AD 100121339, P 26953.

The following items were reviewed as part of the QC inspection.

Welding procedure SCOS-100-R1, mainline construction, SCOS-1-Rev 1, above ground facility construction, both welding procedures have repair procedures included. There have been up to eight welders on site, a cross section of two welders' certificates and PQR's were reviewed. Procedures include all pipe sizes being installed including heavy wall from the facility to the gate of the facility. Total welds to date 375 with a repair rate of 2.13%. Visual inspections are not done by the welding inspectors or QC inspectors. Radiography is completing the welding visuals on the pipe. The undersigned will follow-up with the company for clarity on this change.

Coating procedures as per the manufacturer specifications, coater training as per the manufacturer specifications. Two CSA certified coating inspectors. Peel tests 1/50 with daily reporting. NDE report includes radiography reports, welding reports, and hardness test results. Jeeping, to manufacturer requirements, calibrated daily, with daily reports,

Radiography, RT, not on site at the time of the inspection, 100% radiography to date, daily reports contain failures. Radiography is completing the visual weld inspections on the pipe.

ITP's, the following sections were reviewed, Pressure welding procedure & qualification, Material, Stringing, Bending (Note, a bending procedure has been completed and is now part of the QC program for the contractor). pressure welding activities, NDE examination, post weld treatment, Coating, crossing, trenching, lowering in, backfill, piping installation, pressure testing, internal cleaning sizing drying, closure welds, subcontractor documentation, as built red lines, Nonconformities, and deficiencies.

AD 100116089, phase 1

At the time of the inspection there was an active hydrotest from C-38 to D-45

Tourmaline access road off C-46-C site, discussed ESC to prevent sediment from the road going onto the ROW. C-46-C to C-57-C some of the 10" flex steel line is

still above ground. The tie-in to C-46-C has open trench and pipe is daylighted.

KP 1+800, welders working on 12" steel pipe.

KP 2+000, Bell hole fenced and stairs with handrail for hotline crossings 33 and 34, active HDD 83 meter bore 3 lines, 1.5m horizontal spacing and 2.5 to 1.5m below hot lines, The 12" steel and 10" steel have been pulled, the 8" flex steel is being bored. Requested execution plan and profile, not on site. Contractor tried to pull generic execution plan from the internet but was not in appropriate cell coverage. Discussed with the operator concerns with not having a site-specific execution plan for dual hot line crossings. Hot line rep not on site at the time of the inspection but was present for all pilot holes start to finish. Could not locate hot line crossing agreement at site.

KP 2+300, bell hole fenced with stairs and handrail for mainline tie-in to pull sections. Flex steel pipe drag section in place.

Phase 2

KP 5+500, grubbing ROW

KP 3+550, ROW pump off to filter bag, there were no concerns noted at the time of the inspection.

KP 3+800, soil pile pushed to the tree line. Discussed with the operator to ensure adequate clean up at final reclamation.

KP 5+450, hydrovac daylighting pipe, line location marked and visible.

AD 100121339, Phase 3

Row has been logged, excavators are removing and piling woody debris. Row has some areas of rutting / admixing which was discussed with the operator. Pad C-36-B is being constructed. A follow up inspection of this area will be completed as work progresses.

A satisfactory Inspection was conducted.

The following were the only items that were inspected during this Inspection and does not absolve the company of Non-Compliances which may not have been observed, nor any Non-Compliances which occur subsequent to this Inspection.

Permit: 100116089

Pipeline Project ID: 000026147

Segment IDs (Location): 1 (From NTS: D- 078-B/094-H-04 To NTS: C- 038-C/094-H-04), 2 (From NTS: D- 078-B/094-H-04 To NTS: C- 046-C/094-H-04), 3 (From NTS: D- 078-B/094-H-04 To NTS: C- 046-C/094-H-04), 4 (From NTS: D- 079-B/094-H-04 To NTS: C- 038-C/094-H-04), 5 (From NTS: D- 053-C/094-H-04 To NTS: A- 063-C/094-H-04), 6 (From NTS: D- 045-C/094-H-04 To NTS: C- 046-C/094-H-04), 7 (From NTS: D- 045-C/094-H-04 To NTS: C- 046-C/094-H-04), 8 (From NTS: C- 046-C/094-H-04 To NTS: C- 057-C/094-H-04), 9 (From NTS: C- 038-C/094-H-04 To NTS: D- 079-B/094-H-04), 10 (From NTS: C- 046-C/094-H-04 To NTS: D- 045-C/094-H-04)

Permit: 100121339

Pipeline Project ID: 000026953

Segment IDs (Location): 1 (From NTS: C- 036-B/094-H-04 To NTS: A- 079-B/094-H-04), 2 (From NTS: C- 036-B/094-H-04 To NTS: A- 079-B/094-H-04), 3 (From NTS: C- 036-B/094-H-04 To NTS: D- 079-B/094-H-04), 4 (From NTS: C- 036-B/094-H-04 To NTS: D- 079-B/094-H-04), 5 (From NTS: C- 036-B/094-H-04 To NTS: D- 079-B/094-H-04)

Permit: 100116089

AACT Number: 00227043

Site Type: Deck Site

Permit: 100116089

AACT Number: 00227048

Site Type: Workspace

Permit: 100116089

AACT Number: 00227055

Site Type: Deck Site

Permit: 100116089

AACT Number: 00227056

Site Type: Deck Site

Permit: 100116089

AACT Number: 00227057

Site Type: Deck Site

Permit: 100116089

AACT Number: 00227058

Site Type: Deck Site

Permit: 100116089

AACT Number: 00227059

Site Type: Workspace

Permit: 100116089
AACT Number: 00227062
Site Type: Workspace

Permit: 100116089
AACT Number: 00227063
Site Type: Workspace

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Site Type: Workspace

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Site Type: Workspace

Permit: 100116089
AACT Number: 00227077
Site Type: Workspace

Permit: 100116089
AACT Number: 00227078
Site Type: Workspace

Permit: 100121339
AACT Number: 00262925
Site Type: Workspace

Permit: 100121339
AACT Number: 00262926
Site Type: Workspace

Permit: 100116089



Permit: 100121339

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